Single Supply 3.0 V to 44 V, Low Power Operational Amplifiers

Quality bipolar fabrication with innovative design concepts are employed for the MC33171/72/74 series of monolithic operational amplifiers. These devices operate at 180 μA per amplifier and offer 1.8 MHz of gain bandwidth product and 2.1 V/ μs slew rate without the use of JFET device technology. Although this series can be operated from split supplies, it is particularly suited for single supply operation, since the common mode input voltage includes ground potential (V $_{\rm EE}$). With a Darlington input stage, these devices exhibit high input resistance, low input offset voltage and high gain. The all NPN output stage, characterized by no deadband crossover distortion and large output voltage swing, provides high capacitance drive capability, excellent phase and gain margins, low open loop high frequency output impedance and symmetrical source/sink AC frequency response.

The MC33171/72/74 are specified over the industrial/ automotive temperature ranges. The complete series of single, dual and quad operational amplifiers are available in plastic as well as the surface mount packages.

- Low Supply Current: 180 µA (Per Amplifier)
- Wide Supply Operating Range: 3.0 V to 44 V or ±1.5 V to ±22 V
- Wide Input Common Mode Range, Including Ground (V_{EE})
- Wide Bandwidth: 1.8 MHz
- High Slew Rate: 2.1 V/μs
- Low Input Offset Voltage: 2.0 mV
- Large Output Voltage Swing: -14.2 V to +14.2 V (with ±15 V Supplies)
- Large Capacitance Drive Capability: 0 pF to 500 pF
- Low Total Harmonic Distortion: 0.03%
- Excellent Phase Margin: 60°
- Excellent Gain Margin: 15 dB
- Output Short Circuit Protection
- ESD Diodes Provide Input Protection for Dual and Quad



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PDIP-8 P SUFFIX CASE 626



SO-8 D, VD SUFFIX CASE 751



PDIP-14 P, VP SUFFIX CASE 646



SO-14 D, VD SUFFIX CASE 751A



TSSOP-14 DTB SUFFIX CASE 948G

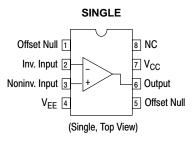
ORDERING INFORMATION

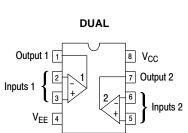
See detailed ordering and shipping information in the package dimensions section on page 9 of this data sheet.

DEVICE MARKING INFORMATION

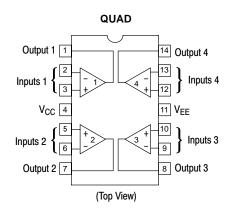
See general marking information in the device marking section on page 9 of this data sheet.

PIN CONNECTIONS





(Top View)



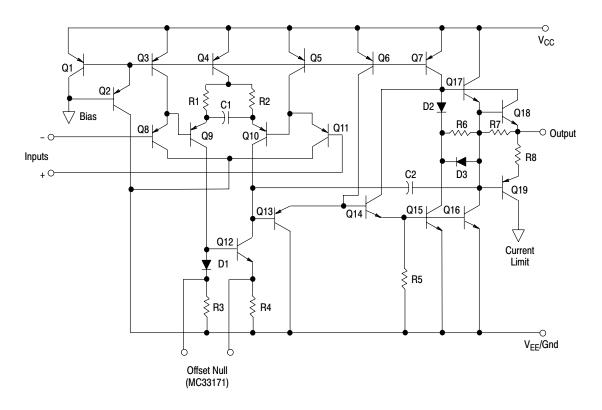


Figure 1. Representative Schematic Diagram (Each Amplifier)

MAXIMUM RATINGS

Rating	Symbol	Value	Unit
Supply Voltage	V _{CC} /V _{EE}	±22	V
Input Differential Voltage Range	V _{IDR}	(Note 1)	V
Input Voltage Range	V _{IR}	(Note 1)	V
Output Short Circuit Duration (Note 2)	t _{SC}	Indefinite	sec
Operating Ambient Temperature Range	T _A	-40 to +85	°C
Operating Junction Temperature	TJ	+150	°C
Storage Temperature Range	T _{stg}	-65 to +150	°C

DC ELECTRICAL CHARACTERISTICS (V_{CC} = +15 V, V_{EE} = -15 V, R_L connected to ground, T_A = +25°C, unless otherwise noted.)

Characteristics	Symbol	Min	Тур	Max	Unit
Input Offset Voltage ($V_{CM} = 0 \text{ V}$) $V_{CC} = +15 \text{ V}, V_{EE} = -15 \text{ V}, T_A = +25^{\circ}\text{C}$ $V_{CC} = +5.0 \text{ V}, V_{EE} = 0 \text{ V}, T_A = +25^{\circ}\text{C}$ $V_{CC} = +15 \text{ V}, V_{EE} = -15 \text{ V}, T_A = T_{low} \text{ to } T_{high} \text{ (Note 3)}$	V _{IO}	- - -	2.0 2.5 –	4.5 5.0 6.5	mV
Average Temperature Coefficient of Offset Voltage	$\Delta V_{IO}/\Delta T$	-	10	_	μV/°C
Input Bias Current ($V_{CM} = 0 \text{ V}$) $T_A = +25^{\circ}C$ $T_A = T_{low} \text{ to } T_{high} \text{ (Note 3)}$	I _{IB}	- -	20 –	100 200	nA
Input Offset Current ($V_{CM} = 0 \text{ V}$) $T_A = +25^{\circ}\text{C}$ $T_A = T_{low} \text{ to } T_{high} \text{ (Note 3)}$	lio	- -	5.0 -	20 40	nA
Large Signal Voltage Gain ($V_O = \pm 10 \text{ V}$, $R_L = 10 \text{ k}$) $T_A = +25^{\circ}C$ $T_A = T_{low} \text{ to } T_{high} \text{ (Note 3)}$	Avol	50 25	500 -	- -	V/mV
Output Voltage Swing $ \begin{array}{l} V_{CC} = +5.0 \text{ V}, \ V_{EE} = 0 \text{ V}, \ R_L = 10 \text{ k}, \ T_A = +25^{\circ}\text{C} \\ V_{CC} = +15 \text{ V}, \ V_{EE} = -15 \text{ V}, \ R_L = 10 \text{ k}, \ T_A = +25^{\circ}\text{C} \\ V_{CC} = +15 \text{ V}, \ V_{EE} = -15 \text{ V}, \ R_L = 10 \text{ k}, \ T_A = T_{low} \text{ to } T_{high} \text{ (Note 3)} \\ \end{array} $	V _{ОН}	3.5 13.6 13.3	4.3 14.2 –	- - -	V
$\begin{split} &V_{CC} = +5.0 \text{ V, } V_{EE} = 0 \text{ V, } R_L = 10 \text{ k, } T_A = +25^{\circ}\text{C} \\ &V_{CC} = +15 \text{ V, } V_{EE} = -15 \text{ V, } R_L = 10 \text{ k, } T_A = +25^{\circ}\text{C} \\ &V_{CC} = +15 \text{ V, } V_{EE} = -15 \text{ V, } R_L = 10 \text{ k, } T_A = T_{low} \text{ to } T_{high} \text{ (Note 3)} \end{split}$	V _{OL}	- - -	0.05 -14.2 -	0.15 -13.6 -13.3	
Output Short Circuit (T _A = +25°C) Input Overdrive = 1.0 V, Output to Ground Source Sink	I _{SC}	3.0 15	5.0 27	_ _	mA
Input Common Mode Voltage Range $T_A = +25^{\circ}C$ $T_A = T_{low}$ to T_{high} (Note 3)	$\begin{array}{c} V_{ICR} \\ V_{EE} \text{ to } (V_{CC} - 1.8) \\ V_{EE} \text{ to } (V_{CC} - 2.2) \end{array}$		V		
Common Mode Rejection Ratio ($R_S \le 10 \text{ k}$), $T_A = +25^{\circ}\text{C}$	CMRR	80	90	_	dB
Power Supply Rejection Ratio (R _S = 100 Ω), T _A = +25 $^{\circ}$ C	PSRR	80	100	_	dB
Power Supply Current (Per Amplifier) $V_{CC} = +5.0 \text{ V}, V_{EE} = 0 \text{ V}, T_A = +25^{\circ}\text{C}$ $V_{CC} = +15 \text{ V}, V_{EE} = -15 \text{ V}, T_A = +25^{\circ}\text{C}$ $V_{CC} = +15 \text{ V}, V_{EE} = -15 \text{ V}, T_A = T_{low} \text{ to } T_{high} \text{ (Note 3)}$	Ι _D	_ _ _	180 220 –	250 250 300	μА

Either or both input voltages must not exceed the magnitude of V_{CC} or V_{EE}.
 Power dissipation must be considered to ensure maximum junction temperature (T_J) is not exceeded.
 MC3317x T_{low} = -40°C T_{high} = +85°C MC317xV T_{low} = -40°C T_{high} = +105°C

 $\textbf{AC ELECTRICAL CHARACTERISTICS} \ (V_{CC} = +15 \ V, \ V_{EE} = -15 \ V, \ R_L \ connected \ to \ ground, \ T_A = +25 ^{\circ}C, \ unless \ otherwise \ noted.)$

Characteristics	Symbol	Min	Тур	Max	Unit
Slew Rate (V_{in} = -10 V to +10 V, R_L = 10 k, C_L = 100 pF) A_V +1 A_V -1	SR	1.6 -	2.1 2.1	- -	V/μs
Gain Bandwidth Product (f = 100 kHz)	GBW	1.4	1.8	_	MHz
Power Bandwidth $A_V = +1.0 R_L = 10 k$, $V_O = 20 V_{pp}$, THD = 5%	BWp	_	35	_	kHz
Phase Margin $R_L = 10 \text{ k}$ $R_L = 10 \text{ k}, C_L = 100 \text{ pF}$	φ _m	_ _	60 45	_ _	Deg
Gain Margin $R_L = 10 \text{ k}$ $R_L = 10 \text{ k}, C_L = 100 \text{ pF}$	A _m	_ _	15 5.0	_ _	dB
Equivalent Input Noise Voltage $R_S = 100 \Omega$, $f = 1.0 \text{ kHz}$	e _n	-	32	_	nV/√ Hz
Equivalent Input Noise Current (f = 1.0 kHz)	In	-	0.2	-	pA/√Hz
Differential Input Resistance V _{cm} = 0 V	R _{in}	-	300	-	MΩ
Input Capacitance	C _{in}	-	0.8	_	pF
Total Harmonic Distortion $A_V = +10$, $R_L = 10$ k, 2.0 $V_{pp} \le V_O \le 20$ V_{pp} , $f = 10$ kHz	THD	-	0.03	-	%
Channel Separation (f = 10 kHz)	CS	-	120	-	dB
Open Loop Output Impedance (f = 1.0 MHz)	z _o	_	100	_	Ω

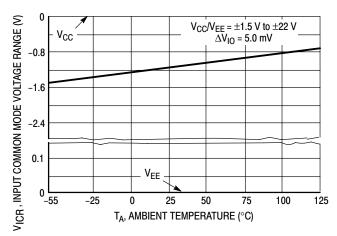


Figure 2. Input Common Mode Voltage Range versus Temperature

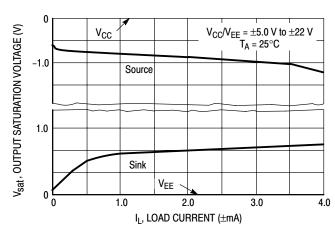


Figure 3. Split Supply Output Saturation versus Load Current

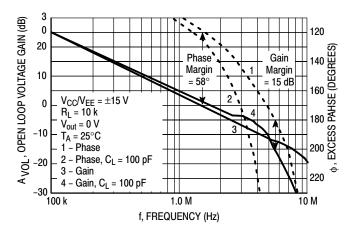


Figure 4. Open Loop Voltage Gain and Phase versus Frequency

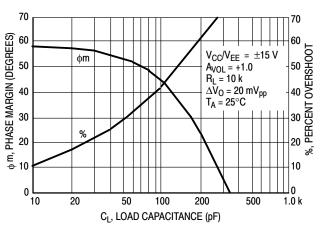


Figure 5. Phase Margin and Percent Overshoot versus Load Capacitance

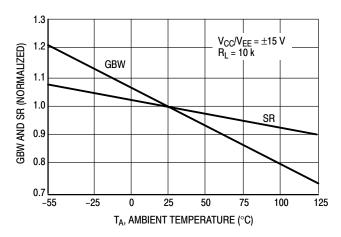


Figure 6. Normalized Gain Bandwidth Product and Slew Rate versus Temperature

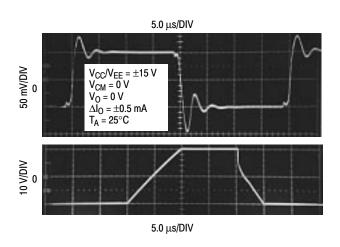


Figure 7. Small and Large Signal Transient Response

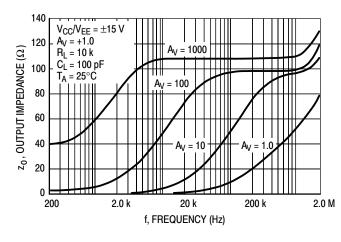


Figure 8. Output Impedance and Frequency

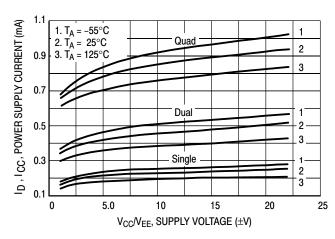


Figure 9. Supply Current versus Supply Voltage

APPLICATIONS INFORMATION - CIRCUIT DESCRIPTION/PERFORMANCE FEATURES

Although the bandwidth, slew rate, and settling time of the MC33171/72/74 amplifier family is similar to low power op amp products utilizing JFET input devices, these amplifiers offer additional advantages as a result of the PNP transistor differential inputs and an all NPN transistor output stage.

Because the input common mode voltage range of this input stage includes the V_{EE} potential, single supply operation is feasible to as low as 3.0 V with the common mode input voltage at ground potential.

The input stage also allows differential input voltages up to ±44 V, provided the maximum input voltage range is not exceeded. Specifically, the input voltages must range between V_{CC} and V_{EE} supply voltages as shown by the maximum rating table. In practice, although not recommended, the input voltages can exceed the V_{CC} voltage by approximately 3.0 V and decrease below the V_{EE} voltage by 0.3 V without causing product damage, although output phase reversal may occur. It is also possible to source up to 5.0 mA of current from VEE through either inputs' clamping diode without damage or latching, but phase reversal may again occur. If at least one input is within the common mode input voltage range and the other input is within the maximum input voltage range, no phase reversal will occur. If both inputs exceed the upper common mode input voltage limit, the output will be forced to its lowest voltage state.

Since the input capacitance associated with the small geometry input device is substantially lower (0.8 pF) than that of a typical JFET (3.0 pF), the frequency response for a given input source resistance is greatly enhanced. This becomes evident in D-to-A current to voltage conversion applications where the feedback resistance can form a pole with the input capacitance of the op amp. This input pole creates a 2nd Order system with the single pole op amp and is therefore detrimental to its settling time. In this context, lower input capacitance is desirable especially for higher values of feedback resistances (lower current DACs). This input pole can be compensated for by creating a feedback zero with a capacitance across the feedback resistance, if necessary, to reduce overshoot. For 10 k Ω of feedback resistance, the MC33171/72/74 family can typically settle to within 1/2 LSB of 8 bits in 4.2 µs, and within 1/2 LSB of 12 bits in 4.8 µs for a 10 V step. In a standard inverting unity gain fast settling configuration, the symmetrical slew rate is typically ± 2.1 V/ μ s. In the classic noninverting unity gain configuration the typical output positive slew rate is also 2.1 V/µs, and the corresponding negative slew rate will usually exceed the positive slew rate as a function of the fall time of the input waveform.

The all NPN output stage, shown in its basic form on the equivalent circuit schematic, offers unique advantages over the more conventional NPN/PNP transistor Class AB output stage. A 10 k Ω load resistance can typically swing within

0.8~V of the positive rail (V_{CC}) and negative rail (V_{EE}), providing a 28.4~Vpp swing from $\pm 15~V$ supplies. This large output swing becomes most noticeable at lower supply voltages.

The positive swing is limited by the saturation voltage of the current source transistor Q7, the V_{BE} of the NPN pull-up transistor Q17, and the voltage drop associated with the short circuit resistance, R5. For sink currents less than 0.4 mA, the negative swing is limited by the saturation voltage of the pull-down transistor Q15, and the voltage drop across R4 and R5. For small valued sink currents, the above voltage drops are negligible, allowing the negative swing voltage to approach within millivolts of V_{EE} . For sink currents (> 0.4 mA), diode D3 clamps the voltage across R4. Thus the negative swing is limited by the saturation voltage of Q15, plus the forward diode drop of D3 (\approx V_{EE} +1.0 V). Therefore an unprecedented peak–to–peak output voltage swing is possible for a given supply voltage as indicated by the output swing specifications.

If the load resistance is referenced to V_{CC} instead of ground for single supply applications, the maximum possible output swing can be achieved for a given supply voltage. For light load currents, the load resistance will pull the output to V_{CC} during the positive swing and the output will pull the load resistance near ground during the negative swing. The load resistance value should be much less than that of the feedback resistance to maximize pull–up capability.

Because the PNP output emitter–follower transistor has been eliminated, the MC33171/72/74 family offers a 15 mA minimum current sink capability, typically to an output voltage of ($V_{\rm EE}$ +1.8 V). In single supply applications the output can directly source or sink base current from a common emitter NPN transistor for current switching applications.

In addition, the all NPN transistor output stage is inherently faster than PNP types, contributing to the bipolar amplifier's improved gain bandwidth product. The associated high frequency low output impedance (200 Ω typ @ 1.0 MHz) allows capacitive drive capability from 0 pF to 400 pF without oscillation in the noninverting unity gain configuration. The 60° phase margin and 15 dB gain margin, as well as the general gain and phase characteristics, are virtually independent of the source/sink output swing conditions. This allows easier system phase compensation, since output swing will not be a phase consideration. The AC characteristics of the MC33171/72/74 family also allow excellent active filter capability, especially for low voltage single supply applications.

Although the single supply specification is defined at 5.0 V, these amplifiers are functional to at least 3.0 V @ 25°C. However slight changes in parametrics such as bandwidth, slew rate, and DC gain may occur.

If power to this integrated circuit is applied in reverse polarity, or if the IC is installed backwards in a socket, large unlimited current surges will occur through the device that may result in device destruction.

As usual with most high frequency amplifiers, proper lead dress, component placement and PC board layout should be exercised for optimum frequency performance. For example, long unshielded input or output leads may result in unwanted input/output coupling. In order to preserve the relatively low input capacitance associated with these amplifiers, resistors connected to the inputs should be immediately adjacent to the input pin to minimize additional stray input capacitance. This not only minimizes the input

pole for optimum frequency response, but also minimizes extraneous "pick up" at this node. Supply decoupling with adequate capacitance immediately adjacent to the supply pin is also important, particularly over temperature, since many types of decoupling capacitors exhibit great impedance changes over temperature.

The output of any one amplifier is current limited and thus protected from a direct short to ground. However, under such conditions, it is important not to allow the device to exceed the maximum junction temperature rating. Typically for $\pm 15~V$ supplies, any one output can be shorted continuously to ground without exceeding the maximum temperature rating.

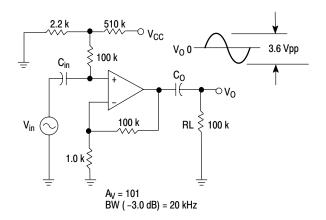


Figure 10. AC Coupled Noninverting Amplifier with Single +5.0 V Supply

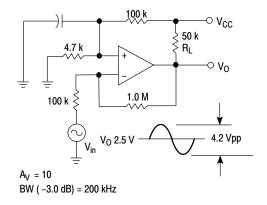


Figure 12. DC Coupled Inverting Amplifier
Maximum Output Swing with Single
+5.0 V Supply

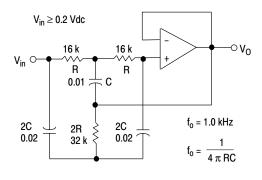


Figure 14. Active High-Q Notch Filter

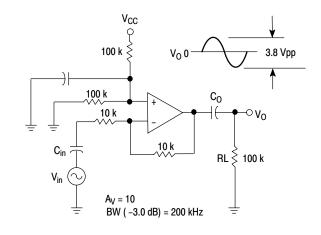
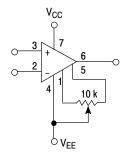


Figure 11. AC Coupled Inverting Amplifier with Single +5.0 V Supply



Offset Nulling range is approximately ± 80 mV with a 10 k potentiometer, MC33171 only.

Figure 13. Offset Nulling Circuit

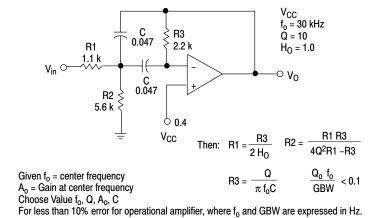
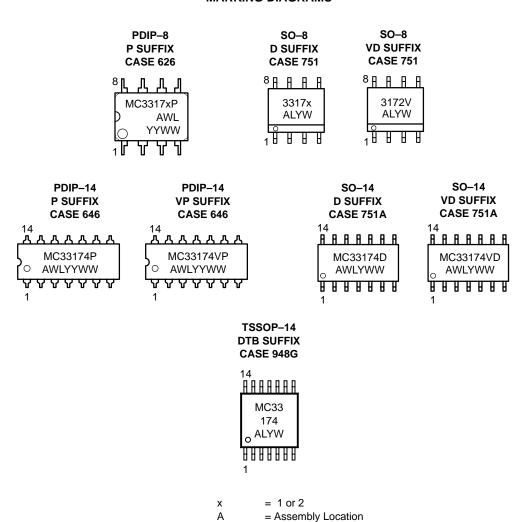


Figure 15. Active Bandpass Filter

ORDERING INFORMATION

Op Amp Function	Device	Operating Temperature Range	Package	Shipping
Single	MC33171D MC33171DR2 MC33171P	$T_A = -40^{\circ} \text{ to } +85^{\circ}\text{C}$	SO–8 SO–8/Tape & Reel Plastic DIP	98 Units/Rail 2500 Units/Tape & Reel 50 Units/Rail
Dual	MC33172D MC33172DR2 MC33172P	$T_A = -40^{\circ} \text{ to } +85^{\circ}\text{C}$	SO-8 SO-8/Tape & Reel Plastic DIP	98 Units/Rail 2500 Units/Tape & Reel 50 Units/Rail
	MC33172VD MC33172VDR2	$T_A = -40^{\circ} \text{ to } +105^{\circ}\text{C}$	SO-8 SO-8/Tape & Reel	98 Units/Rail 2500 Units/Tape & Reel
Quad	MC33174D MC33174DR2 MC33174DTB MC33174DTBR2 MC33174P	$T_A = -40^{\circ} \text{ to } +85^{\circ}\text{C}$	SO-14 SO-14/Tape & Reel SO-14 SO-14/Tape & Reel Plastic DIP	55 Units/Rail 2500 Units/Tape & Reel 96 Units/Rail 2500 Units/Tape & Reel 25 Units/Rail
	MC33174VDR2 MC33174VP	$T_A = -40^{\circ} \text{ to } +105^{\circ}\text{C}$	SO-14/Tape & Reel Plastic DIP	2500 Units/Tape & Reel 25 Units/Rail

MARKING DIAGRAMS



= Wafer Lot

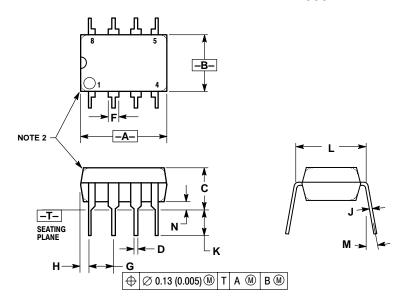
= Year WW, W = Work Week

WL. L

YY, Y

PACKAGE DIMENSIONS

PDIP-8 **P SUFFIX** CASE 626-05 **ISSUE L**

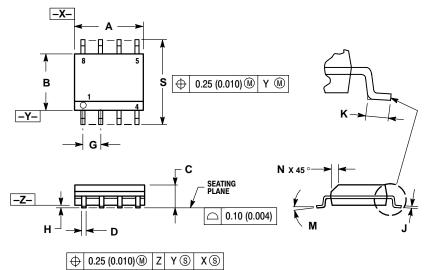


NOTES:

- DIMENSION L TO CENTER OF LEAD WHEN
- FORMED PARALLEL.
 2. PACKAGE CONTOUR OPTIONAL (ROUND OR
- SQUARE CORNERS).
 3. DIMENSIONING AND TOLERANCING PER ANSI

	MILLIMETERS		INC	HES
DIM	MIN	MAX	MIN	MAX
Α	9.40	10.16	0.370	0.400
В	6.10	6.60	0.240	0.260
С	3.94	4.45	0.155	0.175
D	0.38	0.51	0.015	0.020
F	1.02	1.78	0.040	0.070
G	2.54	BSC	0.100 BSC	
Н	0.76	1.27	0.030	0.050
J	0.20	0.30	0.008	0.012
K	2.92	3.43	0.115	0.135
L	7.62	7.62 BSC		BSC
M		10°		10°
N	0.76	1.01	0.030	0.040

SO-8 D, VD SUFFIX CASE 751-07 ISSUE W



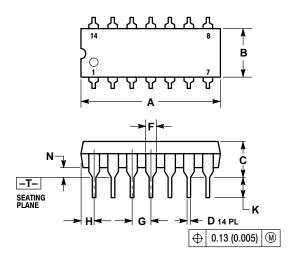
- NOTES:
 1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: MILLIMETER.
- DIMENSION A AND B DO NOT INCLUDE MOLD PROTRUSION.
 MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.
- SIDE.

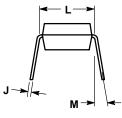
 DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.127 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION.

	MILLIMETERS		INC	HES
DIM	MIN	MAX	MIN	MAX
Α	4.80	5.00	0.189	0.197
В	3.80	4.00	0.150	0.157
С	1.35	1.75	0.053	0.069
D	0.33	0.51	0.013	0.020
G	1.27	7 BSC	0.050 BSC	
Н	0.10	0.25	0.004	0.010
J	0.19	0.25	0.007	0.010
K	0.40	1.27	0.016	0.050
M	0 °	8 °	0 °	8 °
N	0.25	0.50	0.010	0.020
S	5.80	6.20	0.228	0.244

PACKAGE DIMENSIONS

PDIP-14 P, VP SUFFIX CASE 646-06 ISSUE M

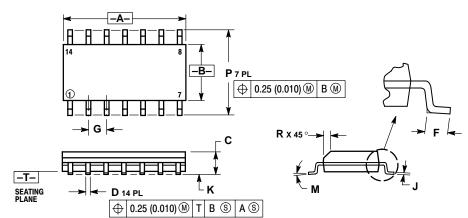




- NOTES:
 1. DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: INCH.
 3. DIMENSION L TO CENTER OF LEADS WHEN FORMED PARALLEL.
 4. DIMENSION B DOES NOT INCLUDE MOLD FLASH.
 5. ROUNDED CORNERS OPTIONAL.

	INCHES		MILLIM	IETERS
DIM	MIN	MAX	MIN	MAX
Α	0.715	0.770	18.16	18.80
В	0.240	0.260	6.10	6.60
С	0.145	0.185	3.69	4.69
D	0.015	0.021	0.38	0.53
F	0.040	0.070	1.02	1.78
G	0.100 BSC		2.54	BSC
Н	0.052	0.095	1.32	2.41
J	0.008	0.015	0.20	0.38
K	0.115	0.135	2.92	3.43
L	0.290	0.310	7.37	7.87
M		10°		10°
N	0.015	0.039	0.38	1.01

SO-14 D, VD SUFFIX CASE 751A-03 ISSUE F



NOTES:

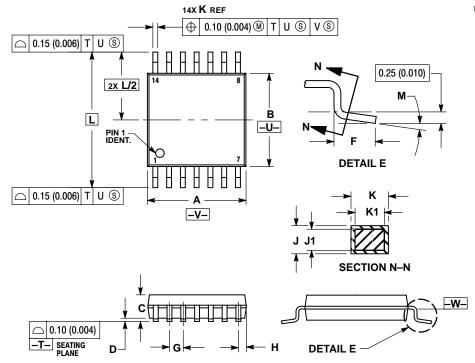
- O IES:
 1 DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982.
 2. CONTROLLING DIMENSION: MILLIMETER.
 3. DIMENSIONS A AND B DO NOT INCLUDE MOLD PROTRUSION.

- MAXIMUM MOLD PROTRUSION 0.15 (0.006) PER SIDE.
- 5. DIMENSION D DOES NOT INCLUDE DAMBAR PROTRUSION. ALLOWABLE DAMBAR PROTRUSION SHALL BE 0.127 (0.005) TOTAL IN EXCESS OF THE D DIMENSION AT MAXIMUM MATERIAL CONDITION.

	MILLIN	IETERS	INC	HES	
DIM	MIN	MAX	MIN	MAX	
Α	8.55	8.75	0.337	0.344	
В	3.80	4.00	0.150	0.157	
С	1.35	1.75	0.054	0.068	
D	0.35	0.49	0.014	0.019	
F	0.40	1.25	0.016	0.049	
G	1.27	BSC	0.050 BSC		
J	0.19	0.25	0.008	0.009	
K	0.10	0.25	0.004	0.009	
M	0°	7°	0°	7°	
P	5.80	6.20	0.228	0.244	
R	0.25	0.50	0.010	0.019	

PACKAGE DIMENSIONS

TSSOP-14 **DTB SUFFIX** CASE 948G-01 **ISSUE O**



NOTES:

- DIMENSIONING AND TOLERANCING PER ANSI Y14.5M, 1982. CONTROLLING DIMENSION: MILLIMETER.
- 3. DIMENSION A DOES NOT INCLUDE MOLD FLASH, PROTRUSIONS OR GATE BURRS. MOLD FLASH OR GATE BURRS SHALL NOT EXCEED 0.15 (0.006) PER SIDE.
- DIMENSION B DOES NOT INCLUDE INTERLEAD FLASH OR PROTRUSION. INTERLEAD FLASH OR PROTRUSION SHALL NOT EXCEED 0.25 (0.010) PER SIDE.
- 0.23 (0.016) THIS SIDE.

 DIMENSION K DOES NOT INCLUDE DAMBAR
 PROTRUSION. ALLOWABLE DAMBAR
 PROTRUSION SHALL BE 0.08 (0.003) TOTAL IN EXCESS OF THE K DIMENSION AT MAXIMUM MATERIAL CONDITION.
- TERMINAL NUMBERS ARE SHOWN FOR REFERENCE ONLY.
- DIMENSION A AND B ARE TO BE DETERMINED AT DATUM PLANE -W-.

	MILLIMETERS		INC	HES	
DIM	MIN	MAX	MIN	MAX	
Α	4.90	5.10	0.193	0.200	
В	4.30	4.50	0.169	0.177	
С		1.20		0.047	
D	0.05	0.15	0.002	0.006	
F	0.50	0.75	0.020	0.030	
G	0.65	BSC	0.026	26 BSC	
Н	0.50	0.60	0.020	0.024	
J	0.09	0.20	0.004	0.008	
J1	0.09	0.16	0.004	0.006	
K	0.19	0.30	0.007	0.012	
K1	0.19	0.25	0.007	0.010	
L		6.40 BSC		BSC	
М	0°	8°	0°	8°	

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